

# UNDERSTANDING THE V.F.S.

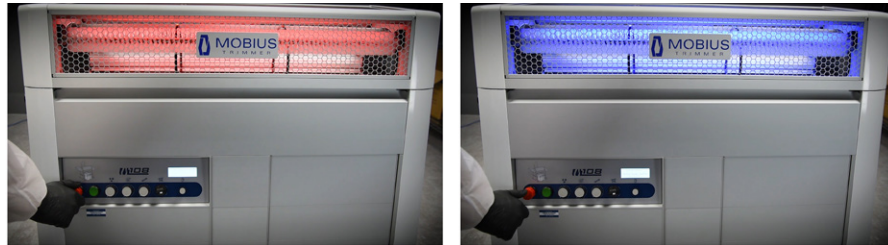
The Variable function system is the control and information center of the Mobius Trimmer M108. Let's take a closer look.

## STEP 01A.



The red STOP button will be pushed in when your M108 is delivered. Twist right to release.

## STEP 01B.



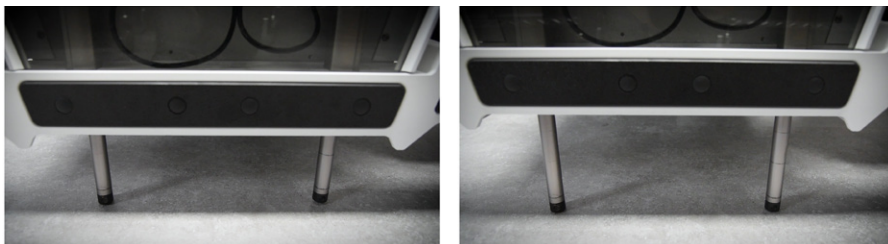
The light in the lid of the M108 will turn blue if there are no errors, indicating it is ready for operation.

## STEP 02A.



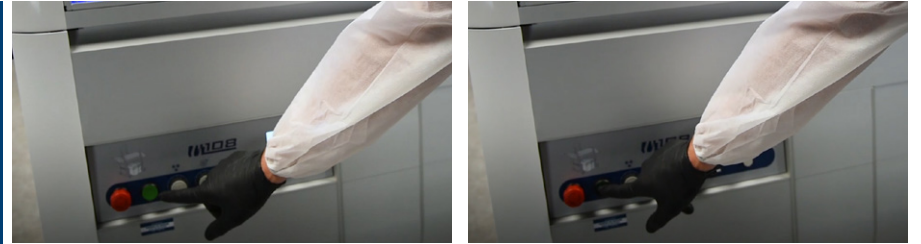
Next, you might want to adjust the machine tilt. That's the switch towards the right of the panel.

## STEP 02B.



Raise the machine to the desired height, and remember, the higher the tilt, the faster product will move through the M108.

## STEP 03A.



Now you'll want to press the green START button.

## STEP 03B.



The light on the machine will turn to white for operation.

## STEP 04A.



To the right of the START button are the dials for Blade Speed, suction and Tumbler speed. If dials are pushed in, they are disengaged, and the systems will remain off.

## STEP 04B.



To turn each system on, pull the dial towards you, and turn it right to the desired setting.

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## STEP 05.



On the far right of the VFS control panel you'll see an LCD screen with a dial underneath. This screen relays important information to the operator, such as power draw on the various systems of the machine, operating hours, and errors.

## STEP 06A.



On the far left of the VFS control panel, you'll see a diagram of the M108. This is a visual indicator for errors on the unit.

## STEP 06B.



The components in the diagram will light up, and the LED in the lid will turn red if there is an error. For example, if the conveyor override pucks are removed, or the separator isn't properly engaged.

That's the Variable Function System.

If you have any questions about this process, don't hesitate to get in touch with us, or view some of the other guides and videos we've made available in our [Mobius Academy](https://www.mobiusacademy.com) training site.