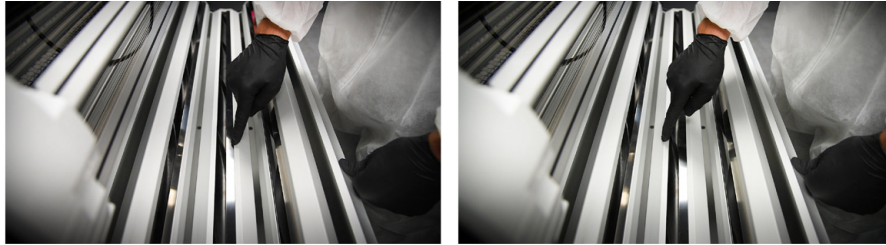# BLADE REMOVAL

MOBIUS ACADEMY

In this guide we'll show you how to remove and install blade cartridges.

STEP 01.

Start by popping the hood on your M108.
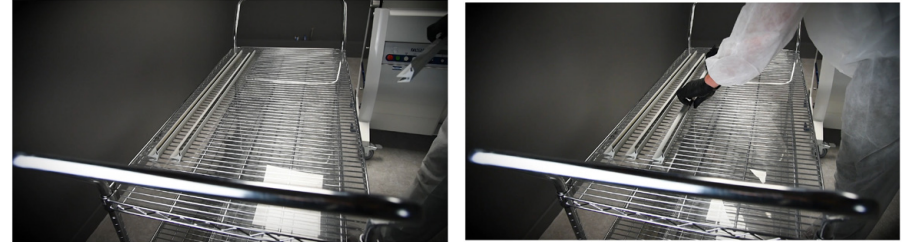
STEP 02.

Note that each blade cartridge is made of three components. The bedknife, the spacer bar, and the helical blade underneath.
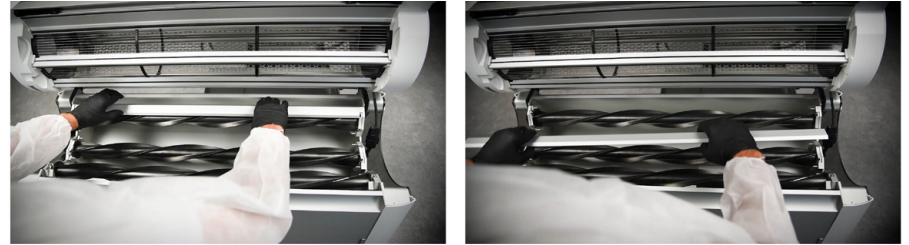
STEP 03.

Start by removing the three bedknives. Simply lift them out and set them aside.

STEP 04.

We always recommend using rolling racks or shelving for removal and storage of your blade cartridges.

STEP 05.

Next you'll remove the spacer bars. Like the bedknives, you just lift them out, and set them aside.
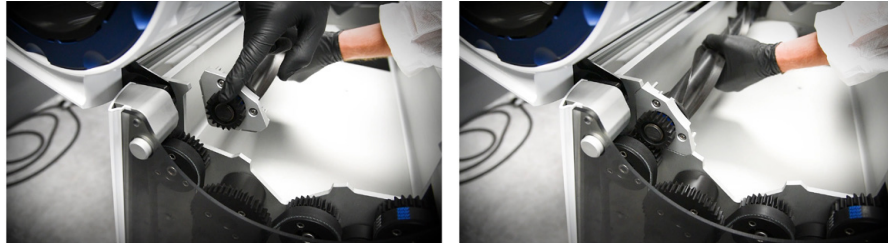
STEP 06.

Now you'll remove the helical blades. They are the heaviest of the three components, so make sure you get a good grip and use both hands. You may want to wear padded gloves to protect your palms and fingers.

That's it for removal. At this point you'd either clean your blade cartridges before putting them back in place, or swap in another set that's already clean.

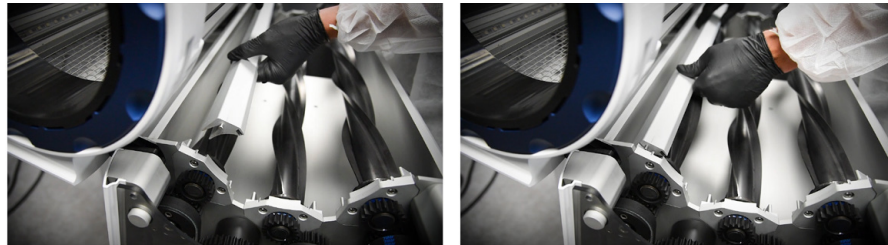Now we'll walk through the installation process.

BLADE INSTALLATION

MOBIUS ACADEMY

STEP 01.

Start with the helical blades. One end has a gear, which fits to the gears on the side of the M108. Make sure the helical blades are seated properly at both sides.

STEP 02A.

Next you'll install the spacer bars. Each spacer bar has a pin on one side, which goes on the GEAR SIDE of the M108. If you're facing the machine with the lid open, that would be the outfeed, or LEFT side.

STEP 02B.

The spacer bars have a tongue and groove design, with the groove being on the spacer bar and the tongue being on the M108 body.

STEP 03.

Finally, you'll replace the bedknives. Like the spacer bars, they have a tongue and groove design and a pin on one side, so that they can only be installed one way.

STEP 04.

That's it! Close the lid and you're done, fresh set of blades, ready to trim.

If you have any questions about this process, don't hesitate to get in touch with us, or view some of the other guides and videos we've made available in our **Mobius Academy** training site.